

GreenDeLTa

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The Importance of a Three-dimension Approach in LCA.

A Screening Study on Mining addressing
Environmental, Social and Cost Aspects

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The meaningfulness of a LCA screening study

1. Prioritize efforts and resources -> **key issues**
2. Better shape the G&S of the study -> **sustainability hotspots**

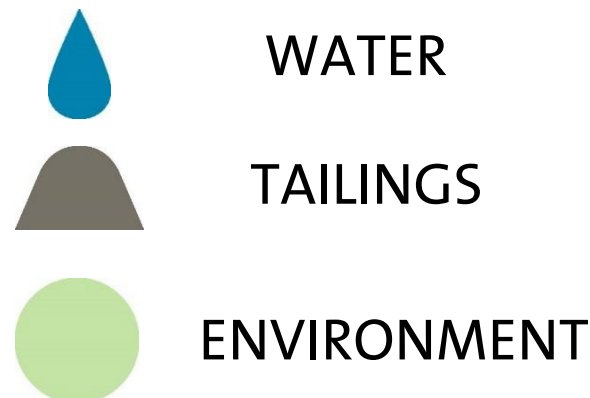


WHY?

- Burdens may be shifted from one dimension to another
- Indicators, impact categories and outcomes may be complementary, overlapping and/or contradictory

Integrated Mineral Technologies for more Sustainable Raw Material Supply

- H2020 issue “Sustainable selective low impact mining”
- 3 years: 1.6.2017 – 31.5.2020
- 7.9 M€ budget
- 16 partners

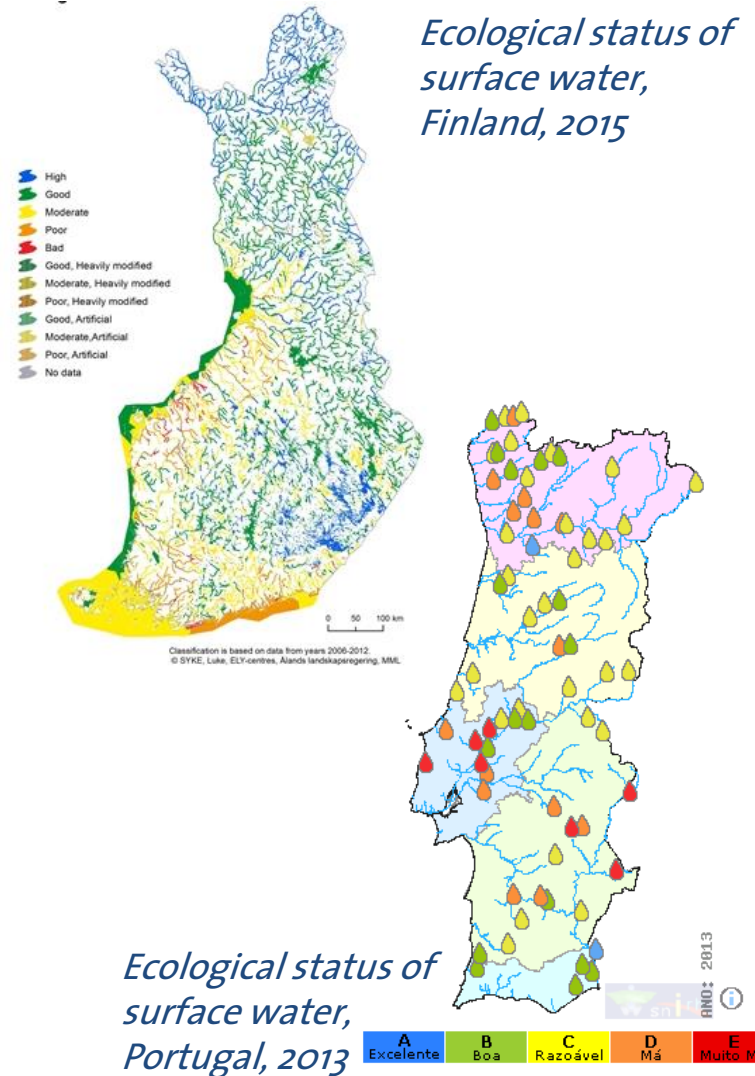


Screening approach

Areas	E-LCA		
	S-LCA		
	LCC		
Db	ecoinvent, EXIOBASE	PSILCA	ecoinvent + literature research
LCIAM	ILCD 2011 Midpoint+, ReCiPe, Boulay et al. (2011), CML-IA baseline, EXIOBASE built-in LCIAM	Social impacts weighting method in PSILCA	Added value calculation, engineering principles
Process	ecoinvent-> copper mine operation, copper production, primary; EXIOBASE -> copper ores and concentrates	Metal ores	Mine construction, underground and open cast; copper mine operation; copper production, primary

The context of the mining activity

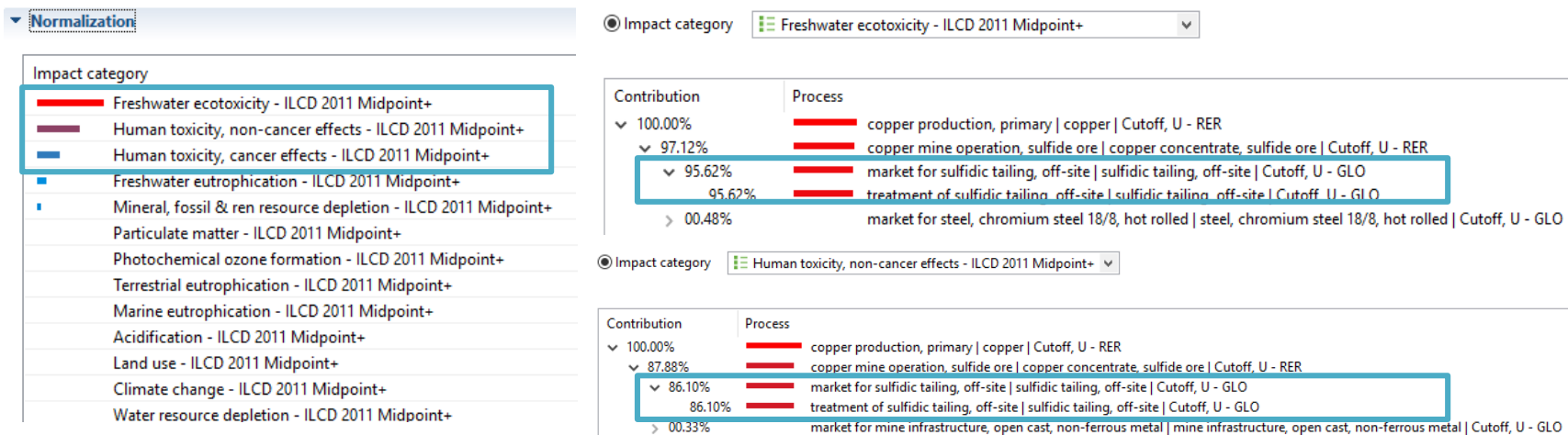
- Vulnerability of local communities, e.g. their dependence on local water reserves
- Availability and quality of water and mineral resources
- Conflicts with other industries
- Importance of mining for the local/national economy
- Risks on a national scale (not sector-specific)
- Steadiness of risks/impacts



Results: E-LCA screening

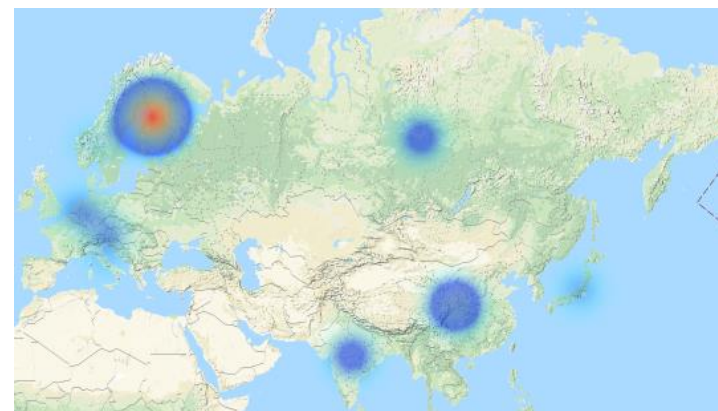
- Copper production, primary, RER, ecoinvent

Normalization set "EU 27 ILCD Midpoint+, 2010"



- Copper ores and concentrates, Finland, EXIOBASE

Name	Category
▼ Water Withdrawal Blue - Total	
> P Electricity by gas - RU	EXIOBASE / Russian Federation
> P Electricity by nuclear - RU	EXIOBASE / Russian Federation
> P Electricity by petroleum and other oil derivatives - EE	EXIOBASE / Estonia
> P Electricity by biomass and waste - FI	EXIOBASE / Finland
> P Plastics, basic - FI	EXIOBASE / Finland
> P Paper and paper products - FI	EXIOBASE / Finland
▼ Water Withdrawal Blue - Manufacturing	
> P Plastics, basic - FI	EXIOBASE / Finland
> P Paper and paper products - FI	EXIOBASE / Finland
> P Chemicals nec - FI	EXIOBASE / Finland
> P P- and other fertiliser - FI	EXIOBASE / Finland
▼ Water Consumption Blue - Manufacturing	
> P Plastics, basic - FI	EXIOBASE / Finland
> P Paper and paper products - FI	EXIOBASE / Finland
> P Chemicals nec - FI	EXIOBASE / Finland



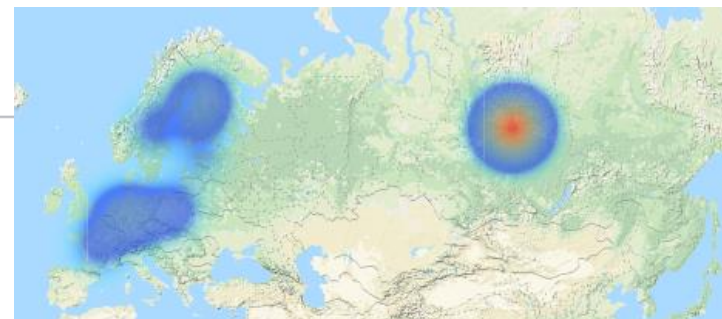
Impact localization: Water withdrawal - Manufacturing

Results: S-LCA screening

- Metal ores, Finland, PSILCA

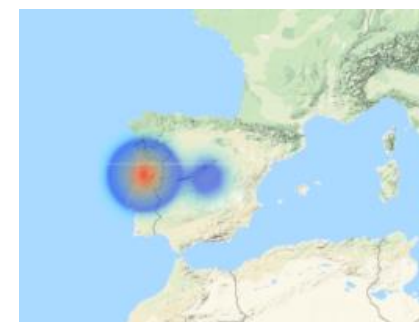
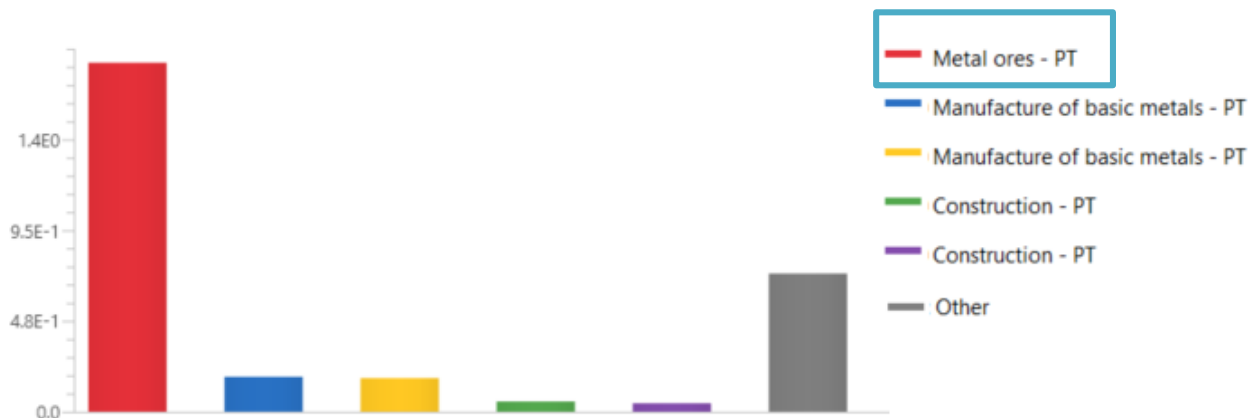
Impact category: Industrial water depletion

Contribution	Process
100.00%	Metal ores - FI
> 77.89%	Manufacture of basic metals - FI
> 17.00%	Manufacture of chemicals and chemical products - FI
> 00.20%	Iron and steel mills and ferroalloy manufacturing - US
> 00.17%	Non-ferrous metals - CA
> 00.11%	Extraction of crude petroleum and natural gas; service activities incidental to oil and gas extraction excluding surveying - EE
> 00.11%	Basic ferrous metals - DE



- Metal ores, Portugal, PSILCA

Impact category: Non-fatal accidents



Results: LCC screening

- Copper mine operation, sulfide ore, RER, ecoinvent

Cost category

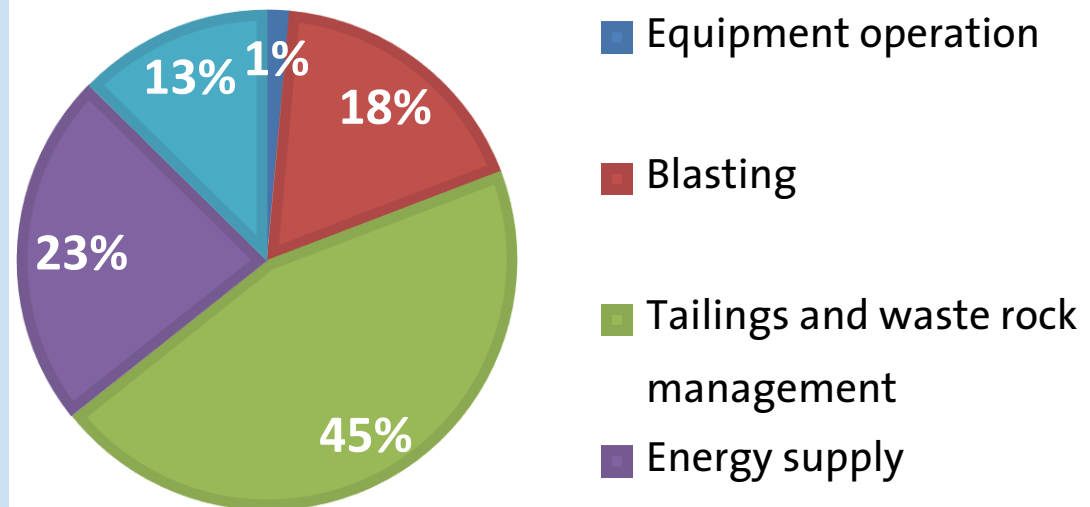
Contribution	Process
✓ 100.00%	copper mine operation, sulfide ore copper concentrate, sulfide ore Cutoff, U - RER
> 02.69%	electricity production, hydro, run-of-river electricity, high voltage Cutoff, U - RoW
> 02.03%	market for aluminium hydroxide factory aluminium hydroxide factory Cutoff, U - GLO
> 01.66%	market for blasting blasting Cutoff, U - GLO
> 01.43%	market group for electricity, medium voltage electricity, medium voltage Cutoff, U - RER
> 00.71%	market for steel, chromium steel 18/8, hot rolled steel, chromium steel 18/8, hot rolled Cutoff, U - GLO
> 00.63%	market for chemical, organic chemical, organic Cutoff, U - GLO



- LCC beyond databases

- Cost Breakdown Structure
- Location factors
- Cost indexes
- Scaling factors for equipment cost
- Sensitivity analysis for energy cost in different countries

OPERATING COST ESTIMATION (MINING IN US)



Results: summary and interpretation

E-LCA

1. Hotspots: electricity and tailings management
2. Toxicity categories
3. Impacts are not globally widespread
4. Differences in location

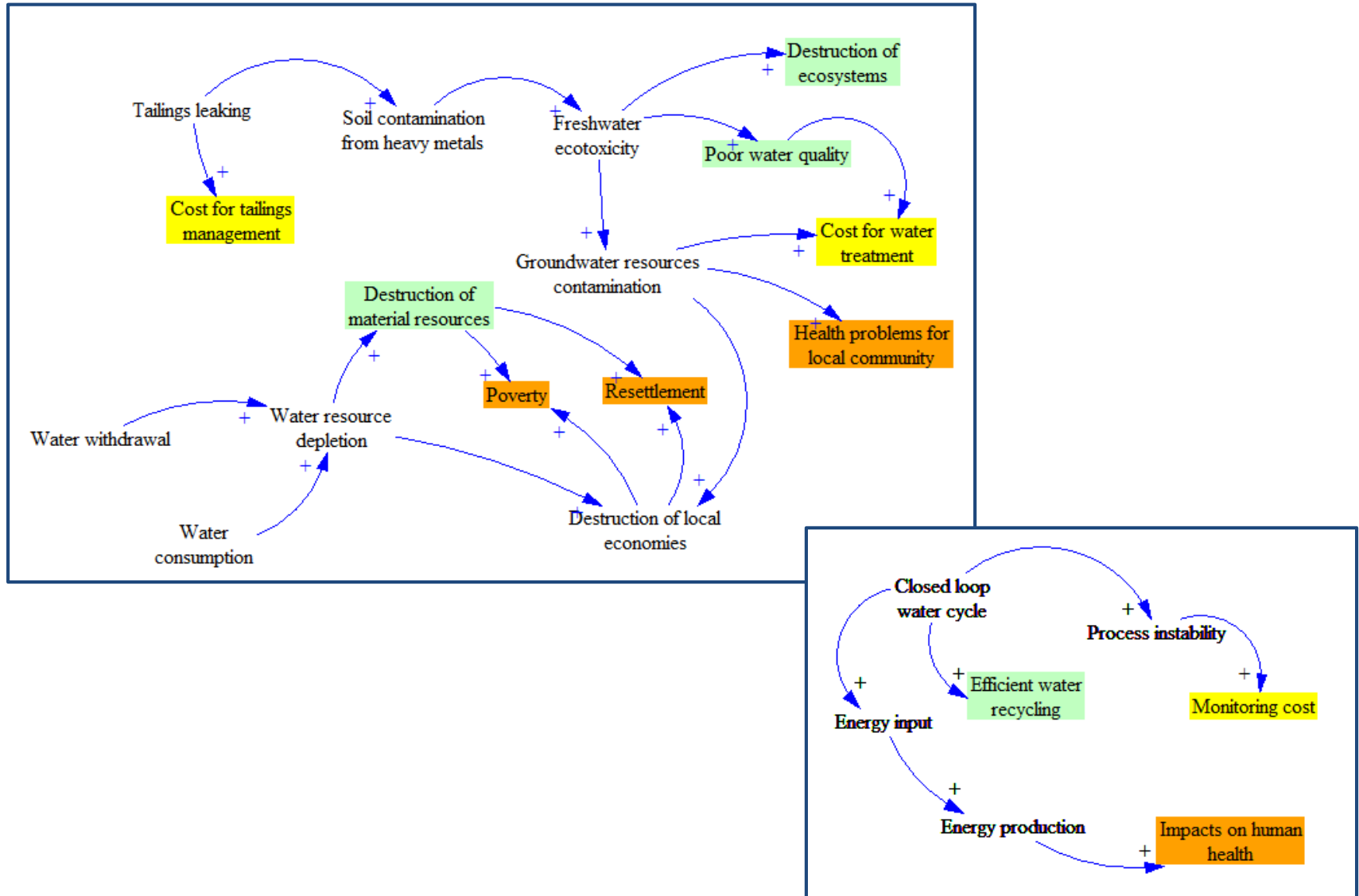
S-LCA

1. Importance of the supply chain (China, India)
2. Hotspots: machineries, chemicals and basic metals manufacturing
3. Local communities
4. Potential opportunities (employment, fair salary)

LCC

1. Hotspots: energy and tailings and waste rock handling
2. Costs vary by region and country
3. Costs are influenced by the scale of the mine and type of ore
4. Difficult to collect data

Complementarity, overlapping and tradeoffs



Where are the limitations

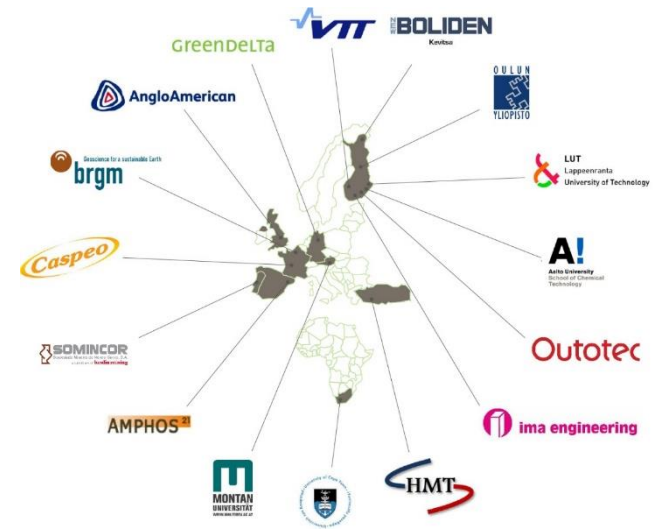
- Data quality (old data, technical conformance)
- Different data sources (gaps, assumptions, harmonization)
- Background data should always be related to the context
- The LCA screening results should be complemented with other tools, e.g. literature, causal loop diagram

Name	R	C	T	G	F
▶ Contribution to environmental load	2	2	2	1	1
▶ Social responsibility along the supply chain	2	4	2	1	2
▶ Public sector corruption	4	3	1	1	
▶ Certified environmental management system	1	4	2	1	3
▶ Minerals consumption	2	1	4	1	5
▶ Industrial water depletion	2	2	5	1	5
▶ Sanitation coverage	2	2	2	1	
▶ Trade unionism	2	2	4	1	5
▶ Safety measures	1	2	1	4	2
▶ Non-fatal accidents	2	3	4	1	2
▶ Active involvement of enterprises in corruption and bribery	2	2	2	2	3
▶ Drinking water coverage	2	1	2	1	
▶ Trafficking in persons	2	1	1	1	
▶ Biomass consumption	2	1	4	1	5
▶ Pollution	3	3	1	1	5
▶ Fair Salary	2	2	2	1	1
▶ Health expenditure	1	1	4	1	
▶ Anti-competitive behaviour or violation of anti-trust and monopoly legislation	2	2	5	1	2
▶ Fatal accidents	2	2	5	1	2

*Impact results, data quality -
Metal ores, Finland, PSILCA*

Conclusions and further development

- Valuable **inputs** to the project
- **Environmental** and **cost** impacts end up in impacts on social stakeholders
- The **social** dimension is the most difficult to measure
- If one or two dimensions had been excluded, an **incomplete picture** of the impacts would have been provided
- **Dialogue** among the project partners



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Thank you!

The logo for GreenDelta, featuring the company name in white text on a green rectangular background. To the left of the logo is a vertical line with segments of blue, red, and green.

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