


GreenDeLTa

software / data / know-how



Social and environmental impacts of a T-shirt: A life cycle approach

Franziska Eisfeldt, Franziska Möller
GreenDelta GmbH

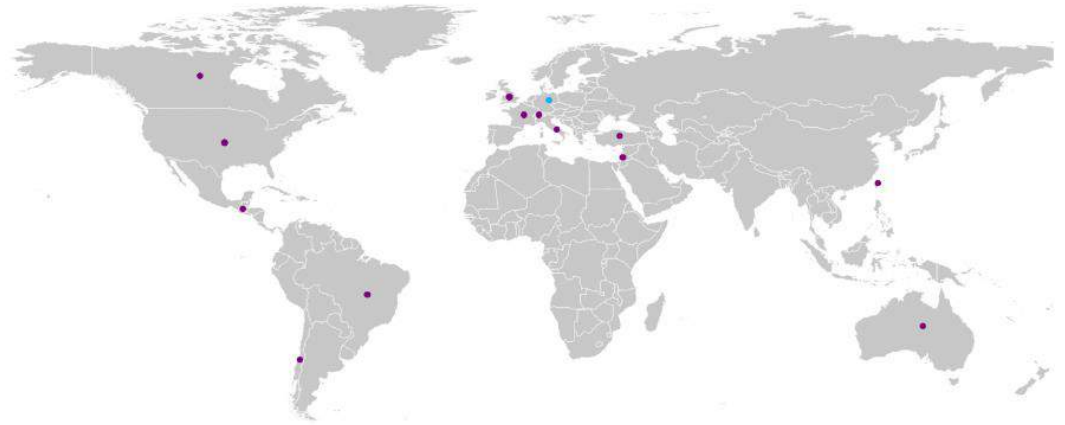
January 19th, 2017, Ethical Fashion Show Berlin

Content

- Who are we?
- What is Life Cycle Assessment (LCA) / social LCA?
- Case study: Cotton T-shirt
- Comparing different scenarios
- What to do with the results

GreenDelta, Background

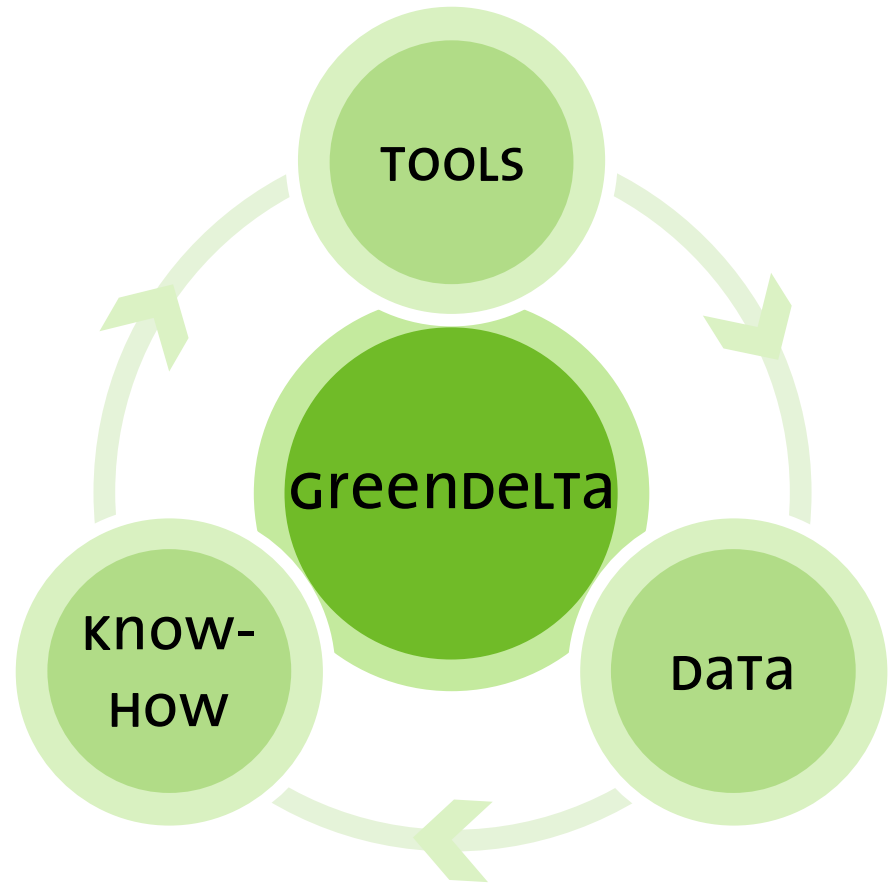
- Founded by Dr. Andreas Citroth in 2004
- 10 employees (engineers, biologists, IT specialists, business administrators)
- Office in Berlin
- Business world-wide



GreenDelta, What we do

“The art of sustainability consulting”

- Sustainability research
- Life Cycle Assessments
- Databases
- Software for LCA and sustainability



GreenDelta, Projects I



LCA case studies for
bottle labels



Product comparison of
chitosan (biopolymer)



Introducing LCA
software in lectures



Development of Life
Cycle impact
assessment feature



Develop software
for LCA



Develop and implement
methodology for
sustainability assessment

GreenDelta, Projects II



Developing a global, transparent S-LCA database



Advise for company sustainability metrics



Advise for company sustainability metrics and case study



Full, public social LCA and environmental LCA case study

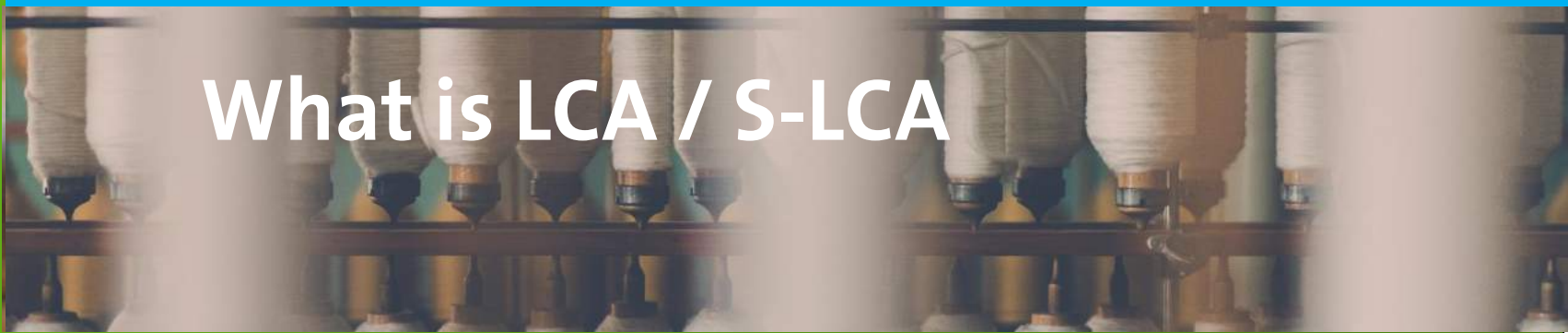


Critical review of a method for S-LCA



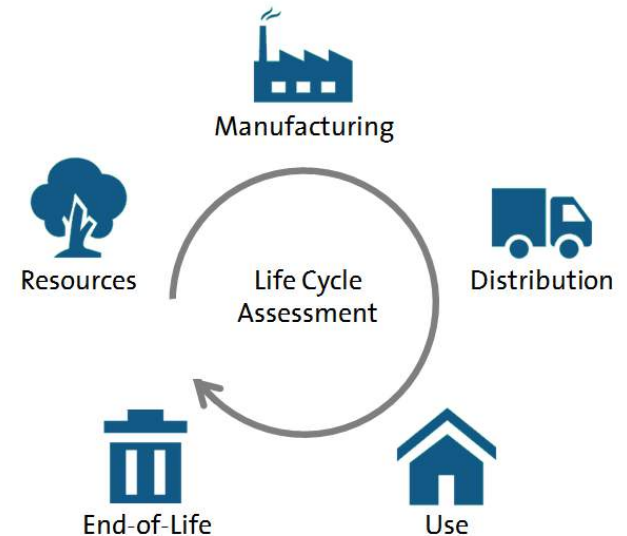
Case studies, developing an indicator system for S-LCA

What is LCA / S-LCA



What is Life Cycle Assessment?

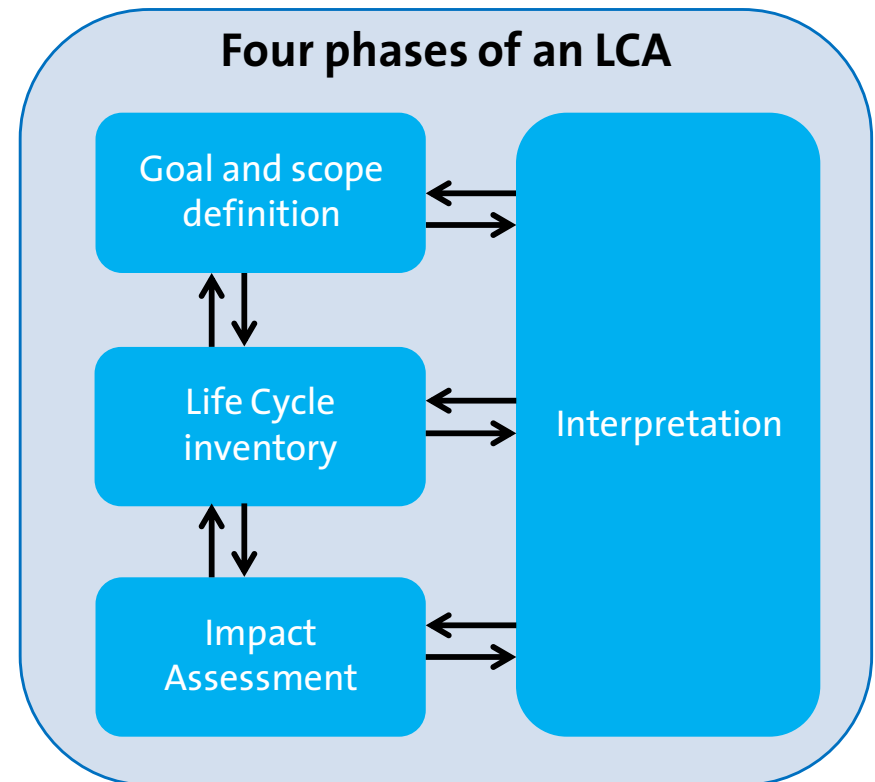
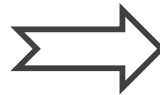
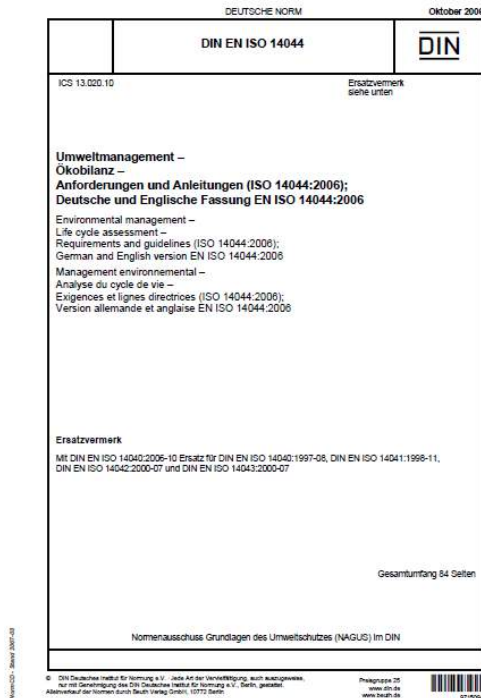
*Life Cycle Assessment is a technique for assessing the **environmental impacts** that occur during all stages of a product's life cycle (from cradle-to-grave).*



- dates back to the early nineties
- covers approaches like **carbon and water footprints**

Life Cycle Assessment

- ISO 14040 and 14044 specify how to conduct an LCA study



What is Social Life Cycle Assessment?

- Technique to assess **social and socio-economic aspects and impacts** along the entire life cycle of products and services
- Basic approach also defined by ISO 14040 and 14044
- In contrast to E-LCA **positive and negative aspects** are included



Social Life Cycle Assessment?

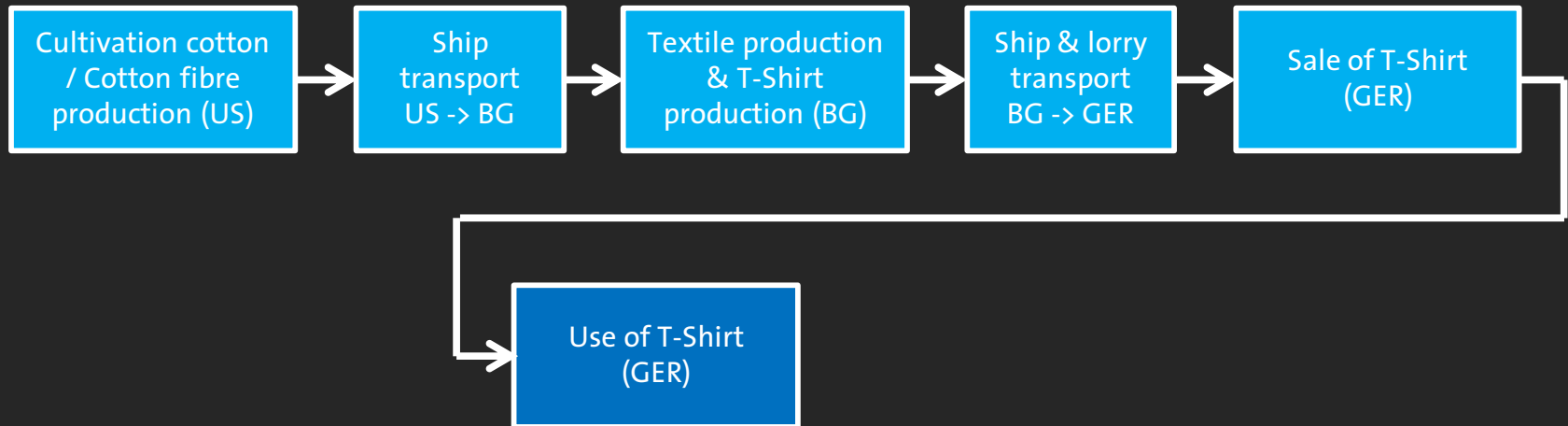
- Impacts on different **stakeholders** are assessed, like *workers, local communities, consumers...*
- Impacts are grouped by different **categories** measured by several **indicators**

WORKERS	Fair salary	Living wage, per month
		Minimum wage, per month
		Sector average wage, per month
	Working time	Hours of work per employee, per day
		Hours of work per employee, per week
		Standard weekly hours
		Standard daily hours
	Discrimination	Occurrence of discrimination
		Women in the labour force
		Men in the labour force
		Gender wage gap
	Health and Safety	Accident rate at workplace
		Fatal accidents at workplace
		Occupational risks
		DALYs due to indoor and outdoor air and water pollution
		Presence of sufficient safety measures
		Workers affected by natural disasters

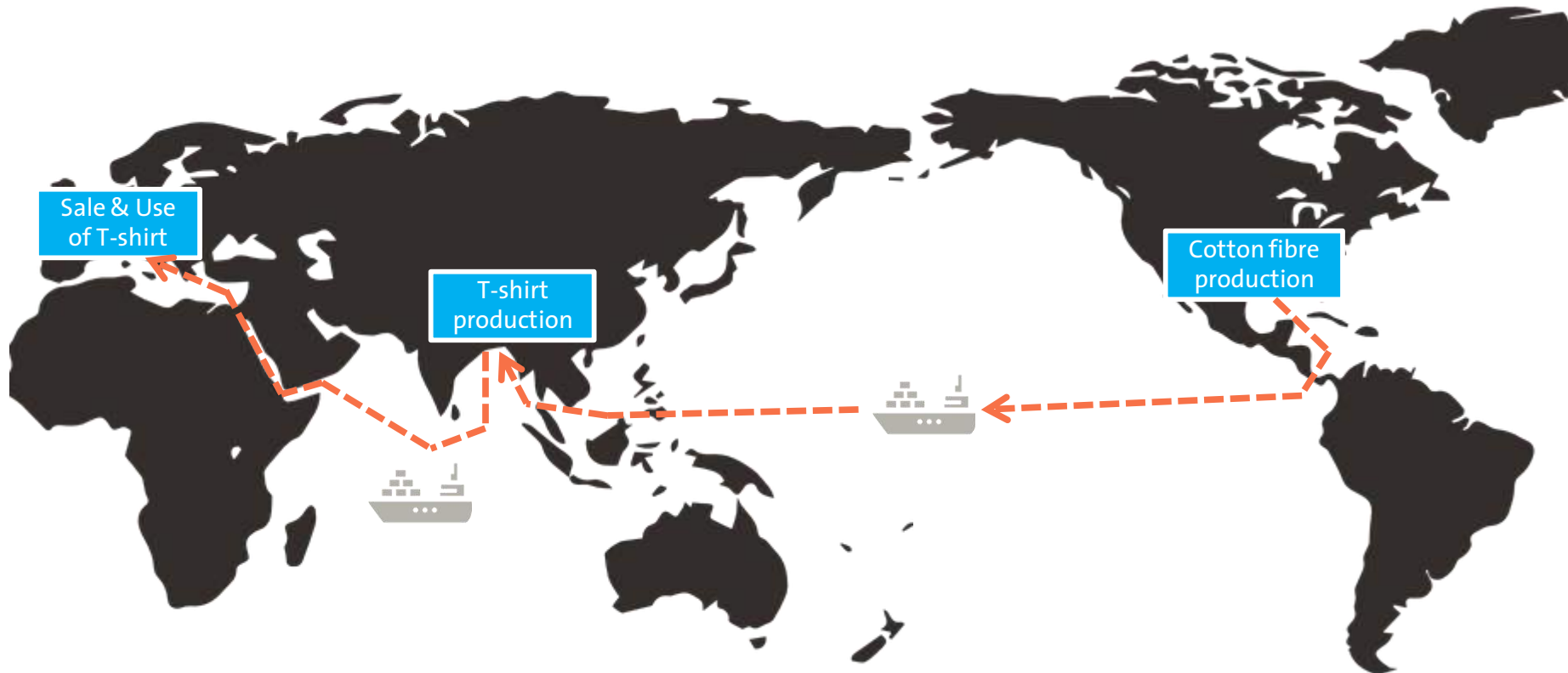
Case study: Cotton T-shirt



Life cycle of **conventional** cotton T-shirt



Production chain conventional cotton T-shirt



Case study assumptions

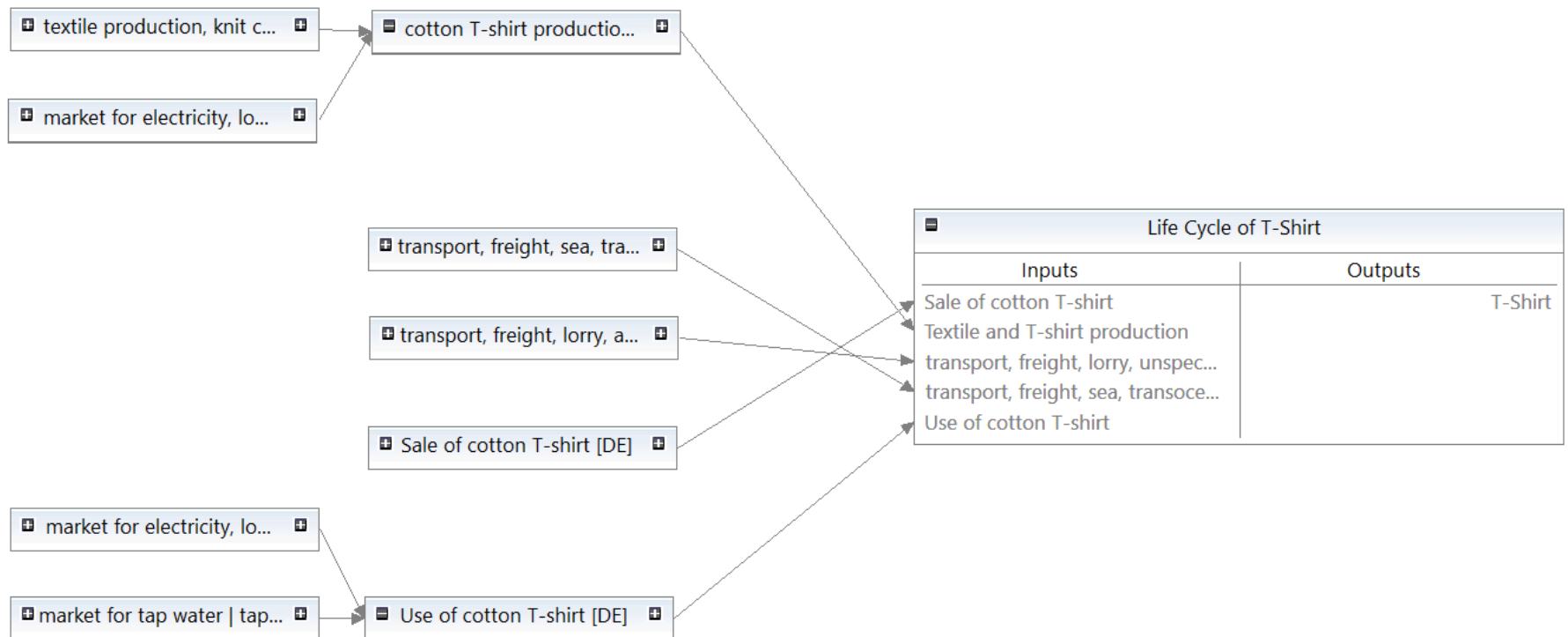
- Conventionally grown cotton
- Plain shirt without print
- Use phase of T-shirt: 5 years
- ...
- Based on data from (literature) research, and databases for background system (ecoinvent and PSILCA)

→ see **Appendix** (slide 50)
for the references used

A horizontal strip of a textile factory, showing rows of spinning spindles. The spindles are arranged in a grid-like pattern, with some showing white thread and others showing yellow thread. The background is a solid green color.

Case study: Environmental impacts

Life Cycle of T-shirt, in software



Overall environmental results of T-shirt over complete life cycle

LCIA Results

LCIA Results

Impact category	Result	Reference unit
Agricultural land occupation	5.03341	m ² *a
Climate Change	22.54101	kg CO ₂ eq
Fossil depletion	5.51497	kg oil eq
Freshwater ecotoxicity	0.74827	kg 1,4-DB eq
Freshwater eutrophication	0.02420	kg P eq
Human toxicity	17.44239	kg 1,4-DB eq
Ionising radiation	5.64224	kg U235 eq
Marine ecotoxicity	0.67453	kg 1,4-DB eq
Marine eutrophication	0.01394	kg N eq
Metal depletion	1.48642	kg Fe eq
Natural land transformation	0.00228	m ²
Ozone depletion	3.62817E-5	kg CFC-11 eq
Particulate matter formation	0.03509	kg PM10 eq
Photochemical oxidant formation	0.04869	kg NMVOC
Terrestrial acidification	0.08893	kg SO ₂ eq
Terrestrial ecotoxicity	0.10651	kg 1,4-DB eq
Urban land occupation	0.16264	m ² *a
Water depletion	124.74782	m ³

Impacts on Climate Change, per life cycle stage





● Impact category

Climate Change

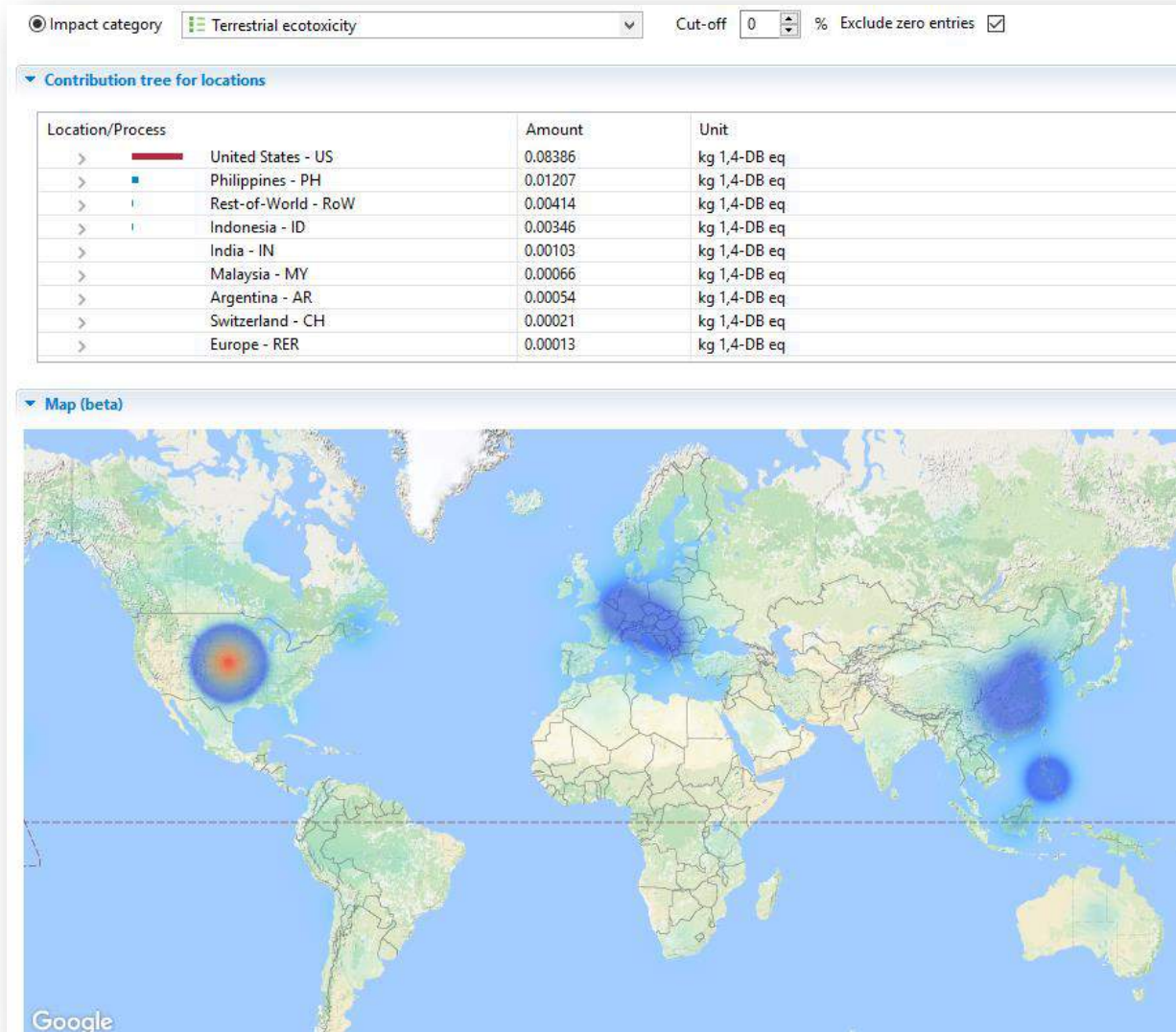
Contribution	Process	Amount	Unit
▼ 100.00%	Life Cycle of T-Shirt	22.54101	kg CO2 eq
> 63.06%	Use of cotton T-shirt - DE	14.21378	kg CO2 eq
> 36.02%	cotton T-shirt production - BD	8.11828	kg CO2 eq
> 00.61%	transport, freight, sea, transoceanic ship transport, freight, sea, transoceanic ship cut-off, U - GLO	0.13734	kg CO2 eq
> 00.24%	transport, freight, lorry, all sizes, EURO4 to generic market for transport, freight, lorry, unspecified ...	0.05448	kg CO2 eq
> 00.08%	Sale of cotton T-shirt - DE	0.01714	kg CO2 eq

Impacts on Water depletion, per life cycle stage

Impact category Water depletion

Contribution	Process	Amount	Unit
▼ 100.00%	 Life Cycle of T-Shirt	124.74782	m3
> 72.69%	 Use of cotton T-shirt - DE	90.67900	m3
▼ 27.08%	 cotton T-shirt production - BD	33.78467	m3
> 27.07%	 textile production, knit cotton, batch dyed textile, knit cotton cut-off, U - BD	33.77092	m3
00.01%	market for electricity, low voltage electricity, low voltage cut-off, U - BG	0.01375	m3
> 00.17%	transport, freight, sea, transoceanic ship transport, freight, sea, transoceanic ship cut-off, U - GLO	0.20645	m3
> 00.03%	transport, freight, lorry, all sizes, EURO4 to generic market for transport, freight, lorry, unspecified transport, fre...	0.04285	m3
> 00.03%	Sale of cotton T-shirt - DE	0.03486	m3

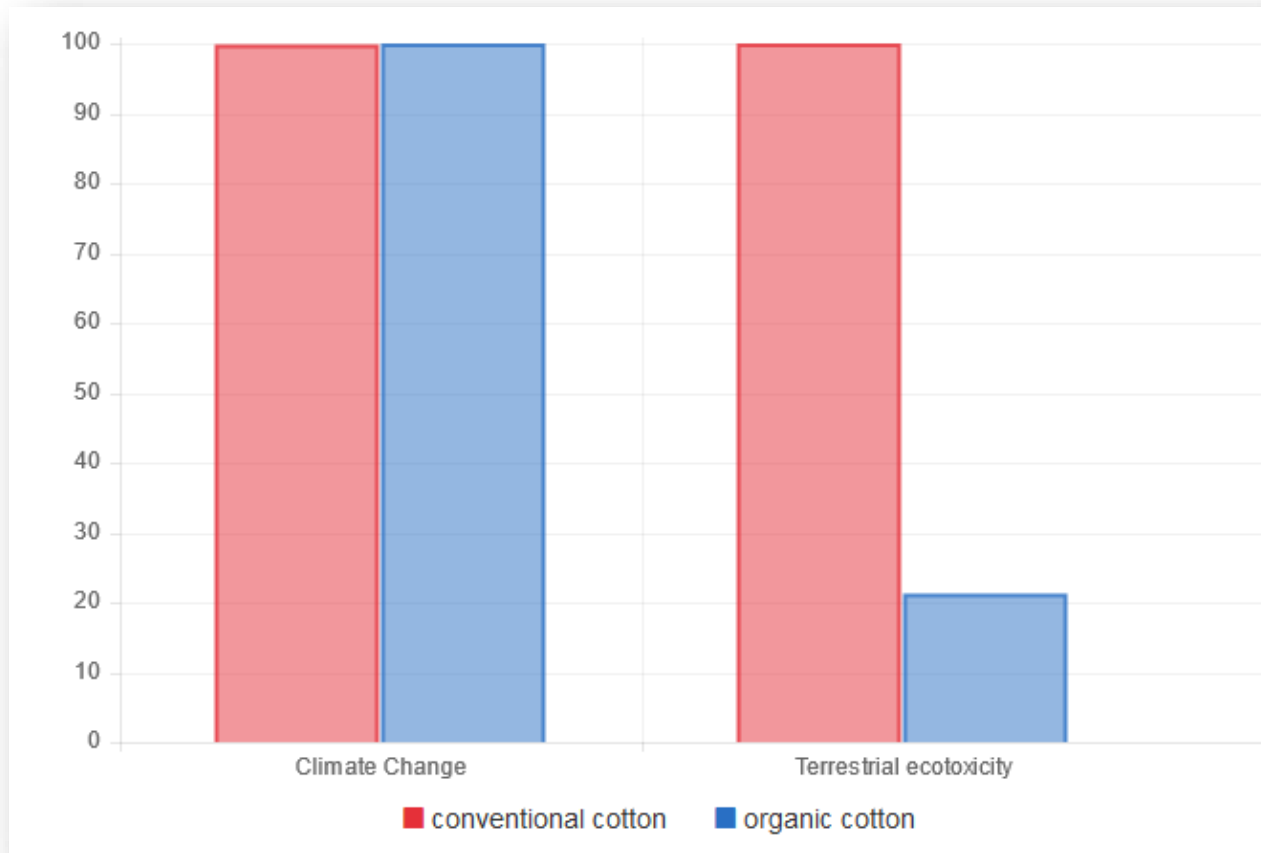
Localisation of impacts on Terrestrial ecotoxicity



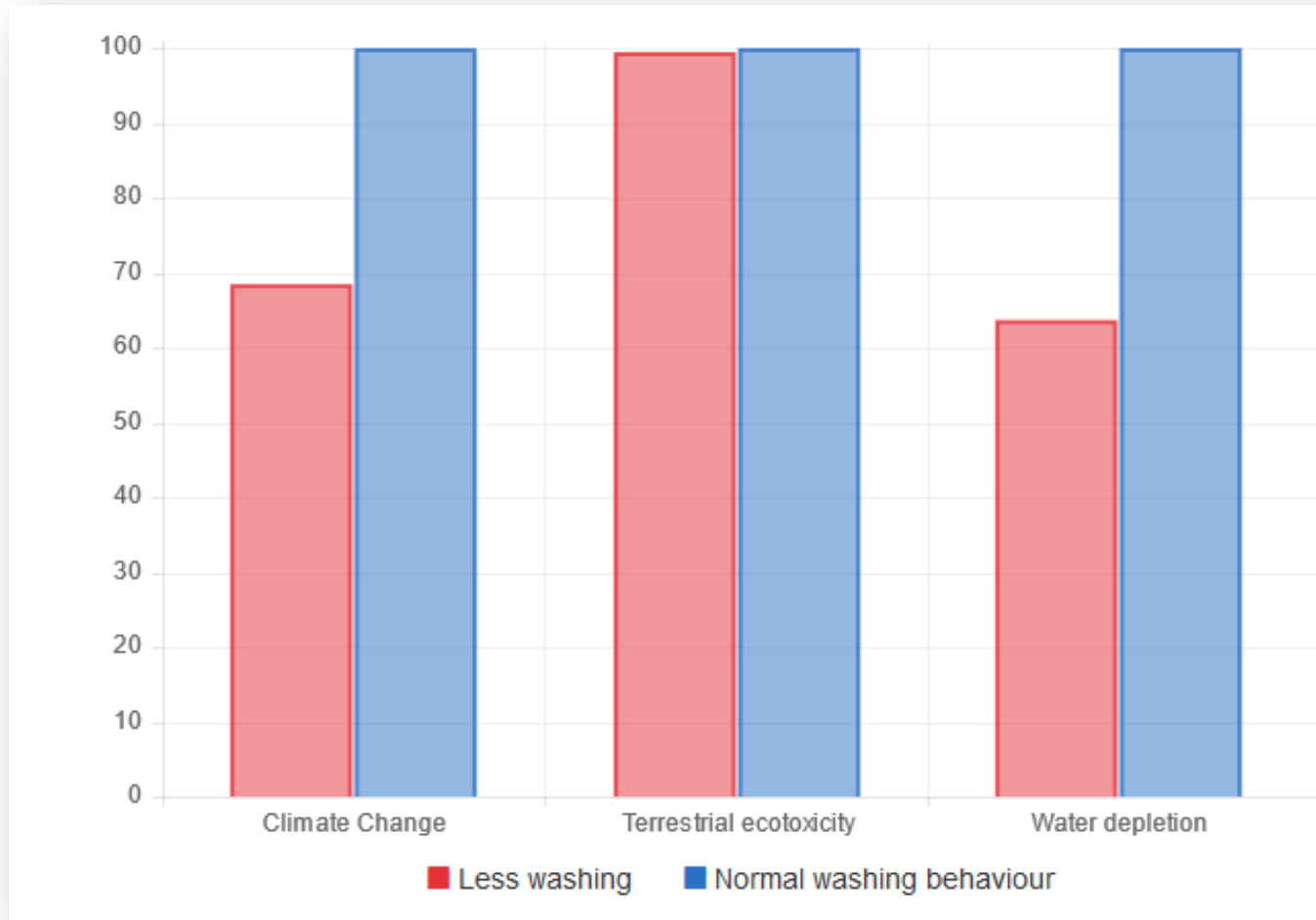
A horizontal strip of a textile factory, showing rows of spinning spindles. The spindles are arranged in a grid-like pattern, with some showing white thread and others showing yellow thread. The background is a solid green color.

Comparing different scenarios

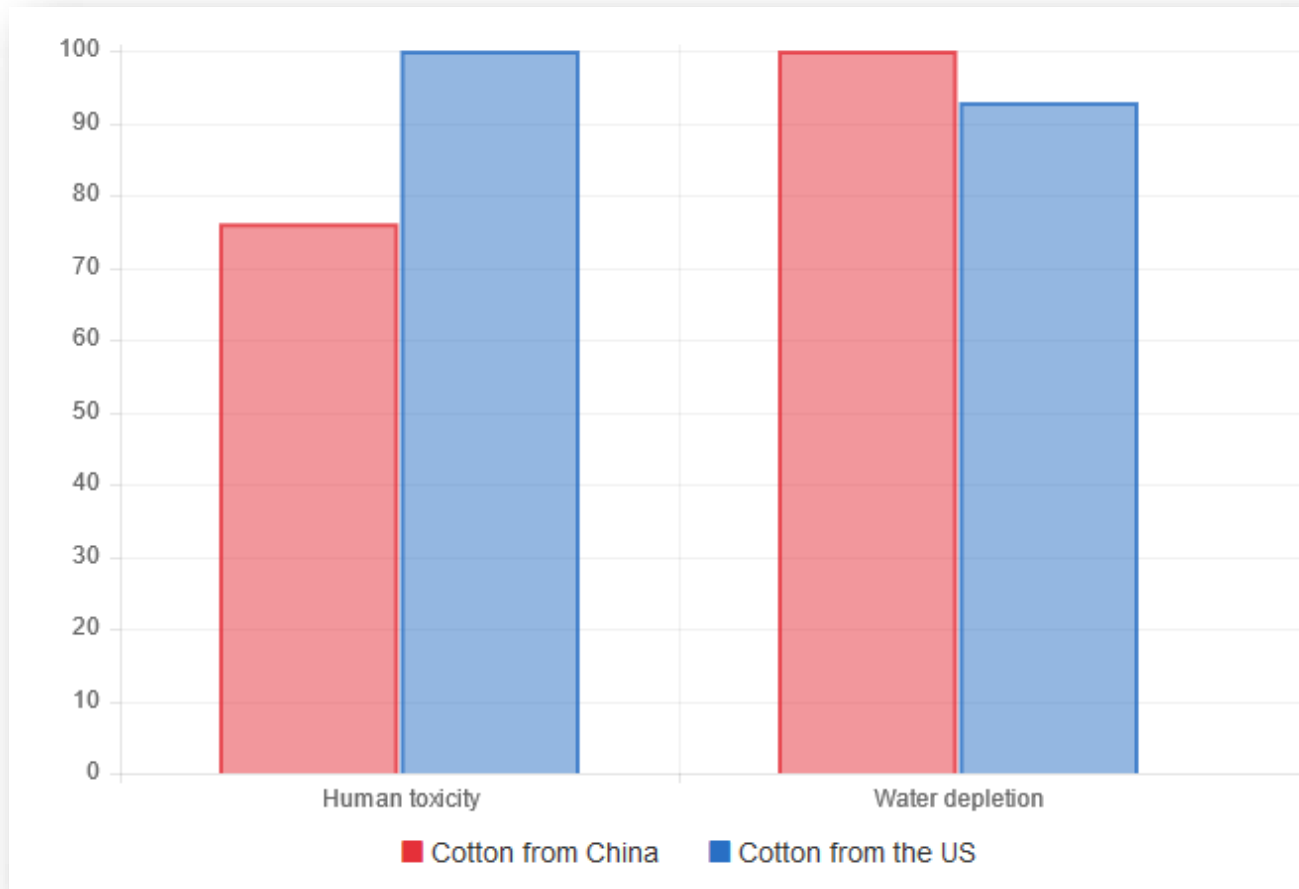
Conventional vs. organic cotton growing, both in US




Washing behaviour: 28 instead of 55 times/year



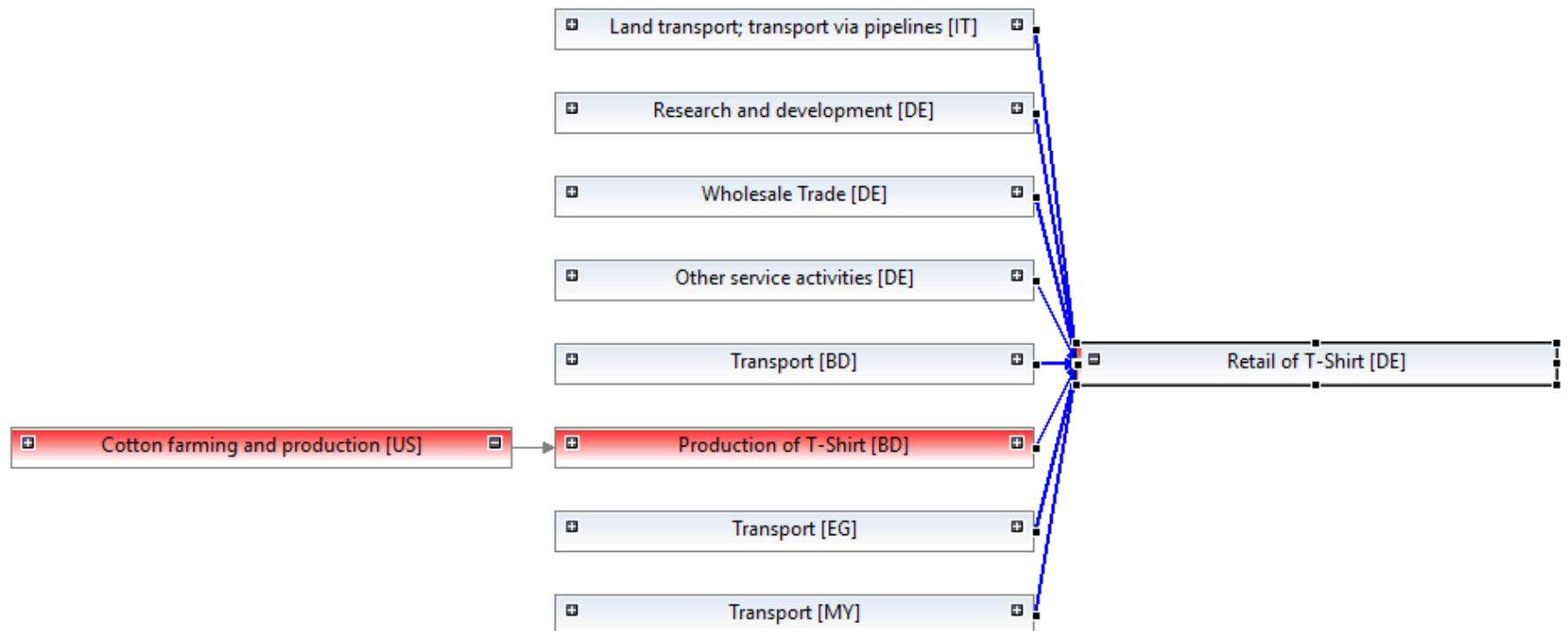
Cotton growing in the US vs. in China



A horizontal strip of a textile factory, showing rows of spinning spindles. The spindles are arranged in a grid-like pattern, with some showing white thread and others showing yellow thread. The background is a solid green color.

Case study: Social impacts

Foreground system for the S-LCA



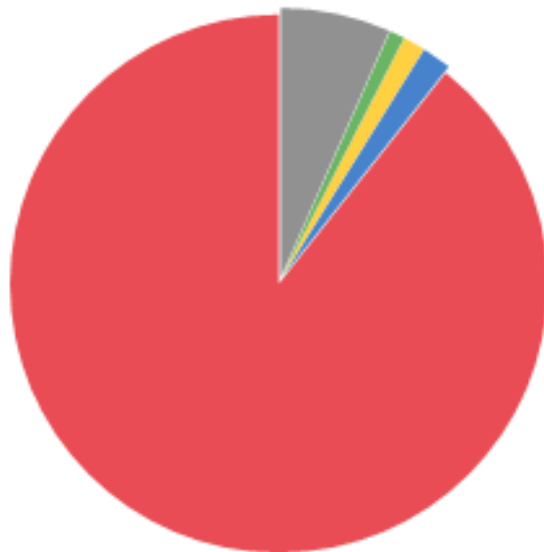
Direct process contributions to the risk of unfair salaries

- Without calculating process upstream chains

▼ Direct contributions to impact category results - overview

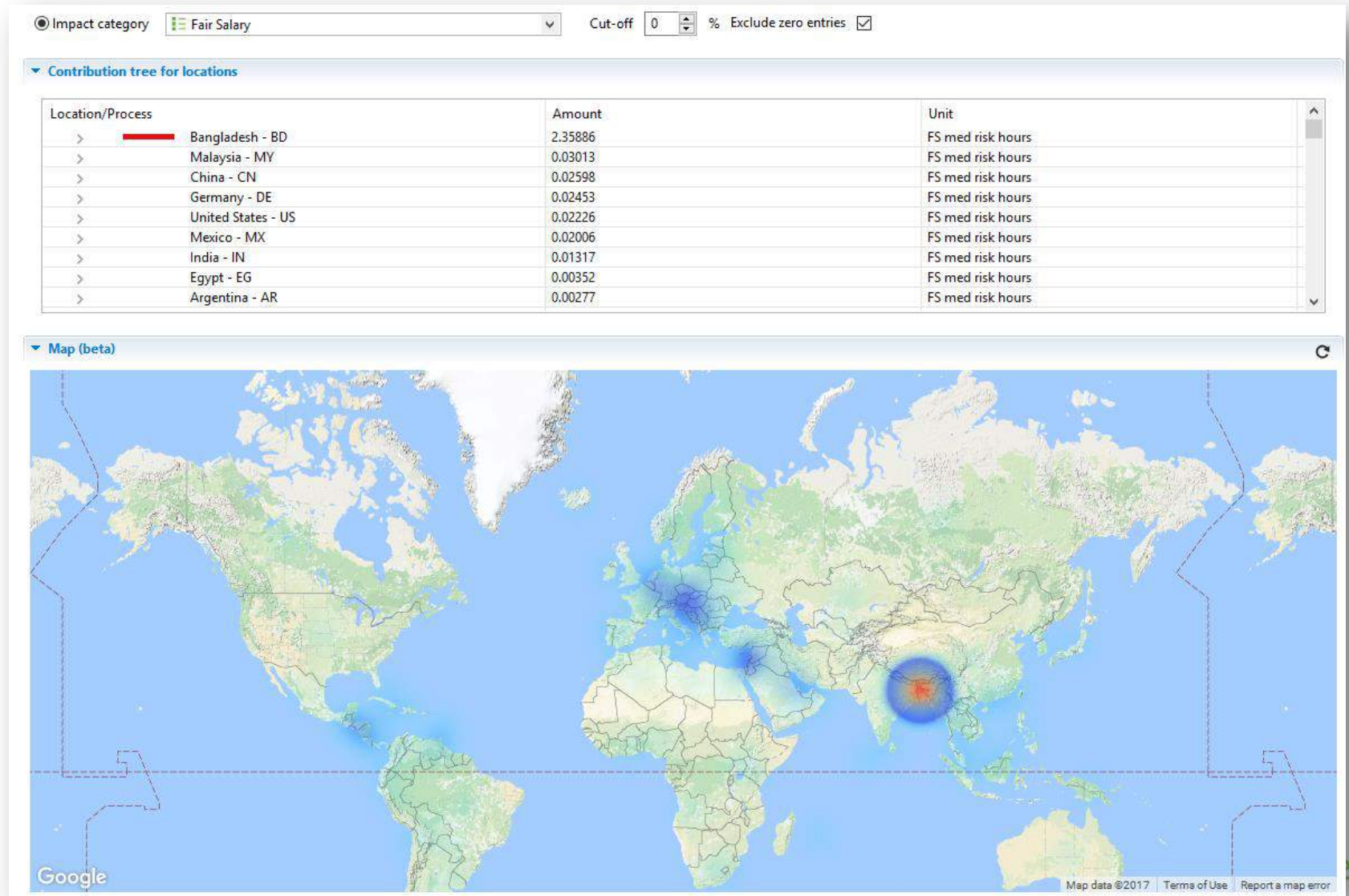
Impact category

Fair Salary



- 2.259 FS med risk hours: Production of T-Shirt - BD
- 0.045 FS med risk hours: Transport - BD
- 0.034 FS med risk hours: Textiles and Wearing Apparel - BD
- 0.023 FS med risk hours: Transport - MY
- 0.167 FS med risk hours: Other

Social hotspots (countries) regarding the risk of unfair salaries



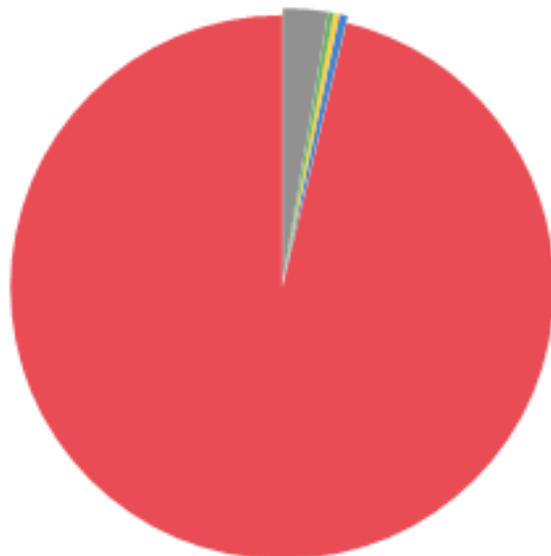
Direct process contributions to the risk of overtime

- Without calculating process upstream chains

▼ Direct contributions to impact category results - overview

Impact category

Weekly hours of work per employee



- 1.129 WH med risk hours: Production of T-Shirt - BD
- 5.665E-3 WH med risk hours: Retail of T-Shirt - DE
- 4.039E-3 WH med risk hours: Transport - MY
- 3.917E-3 WH med risk hours: Transport - BD
- 0.031 WH med risk hours: Other

Sun burst diagram for the risk of overtime

- Including process upstream chains

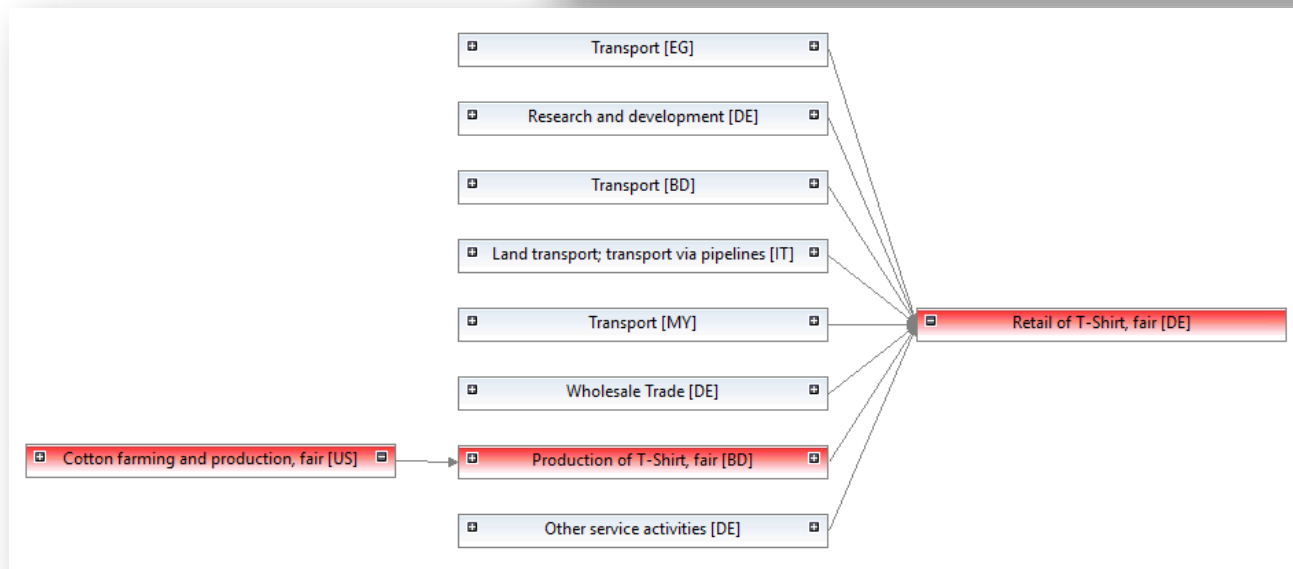
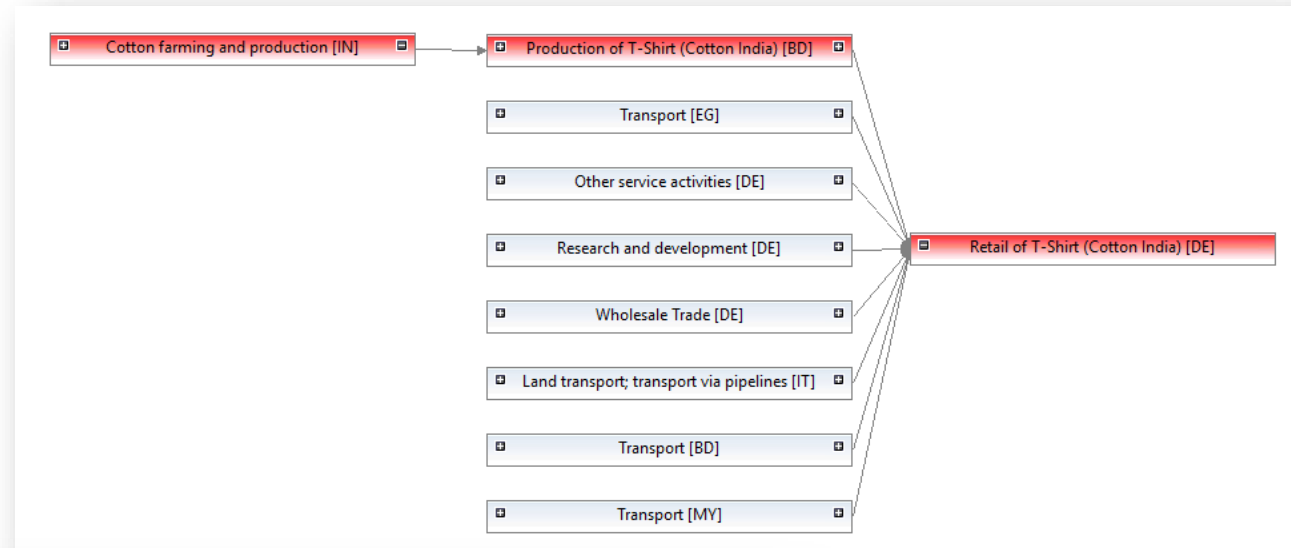


Comparing different scenarios



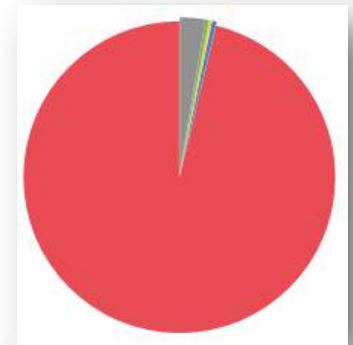
Foreground systems for other scenarios

Scenario 2: cotton from India



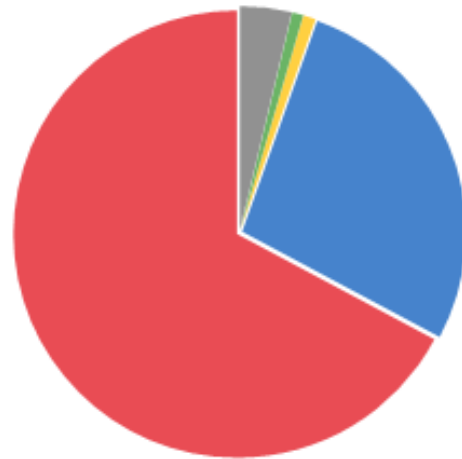
Scenario 3: „fair“ T-shirt

Direct process contributions to the risk of overtime



Scenario 1

Scenario 2:
cotton from India



- 1.129 WH med risk hours: Production of T-Shirt (Cotton India) - BD
- 0.460 WH med risk hours: Cotton farming and production - IN
- 0.015 WH med risk hours: Cotton textiles - IN
- 0.014 WH med risk hours: Trade - IN
- 0.063 WH med risk hours: Other



- 0.014 WH med risk hours: Production of T-Shirt, fair - BD
- 5.665E-3 WH med risk hours: Retail of T-Shirt, fair - DE
- 4.039E-3 WH med risk hours: Transport - MY
- 3.917E-3 WH med risk hours: Transport - BD
- 0.031 WH med risk hours: Other

Scenario 3: „fair“ T-shirt

Social hotspots regarding the risk of unfair salaries

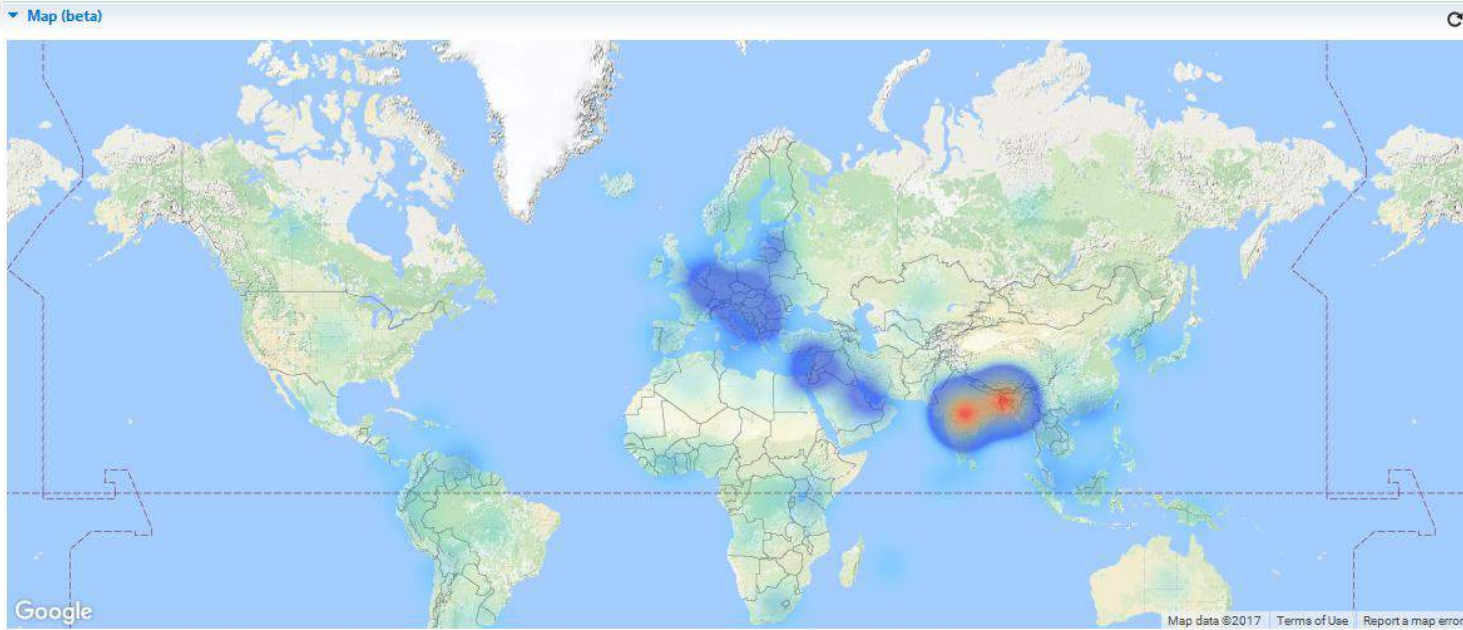


Scenario 1

Impact category: Fair Salary Cut-off: 0 % Exclude zero entries: ☒

Contribution tree for locations

Location/Process	Amount	Unit
> India - IN	2.38670	FS med risk hours
> Bangladesh - BD	2.35898	FS med risk hours
> Malaysia - MY	0.03007	FS med risk hours
> Germany - DE	0.02450	FS med risk hours
> China - CN	0.01114	FS med risk hours
> Mexico - MX	0.00494	FS med risk hours
> Egypt - EG	0.00352	FS med risk hours
> Turkey - TR	0.00245	FS med risk hours
> Italy - IT	0.00205	FS med risk hours



Scenario 2:
cotton from India

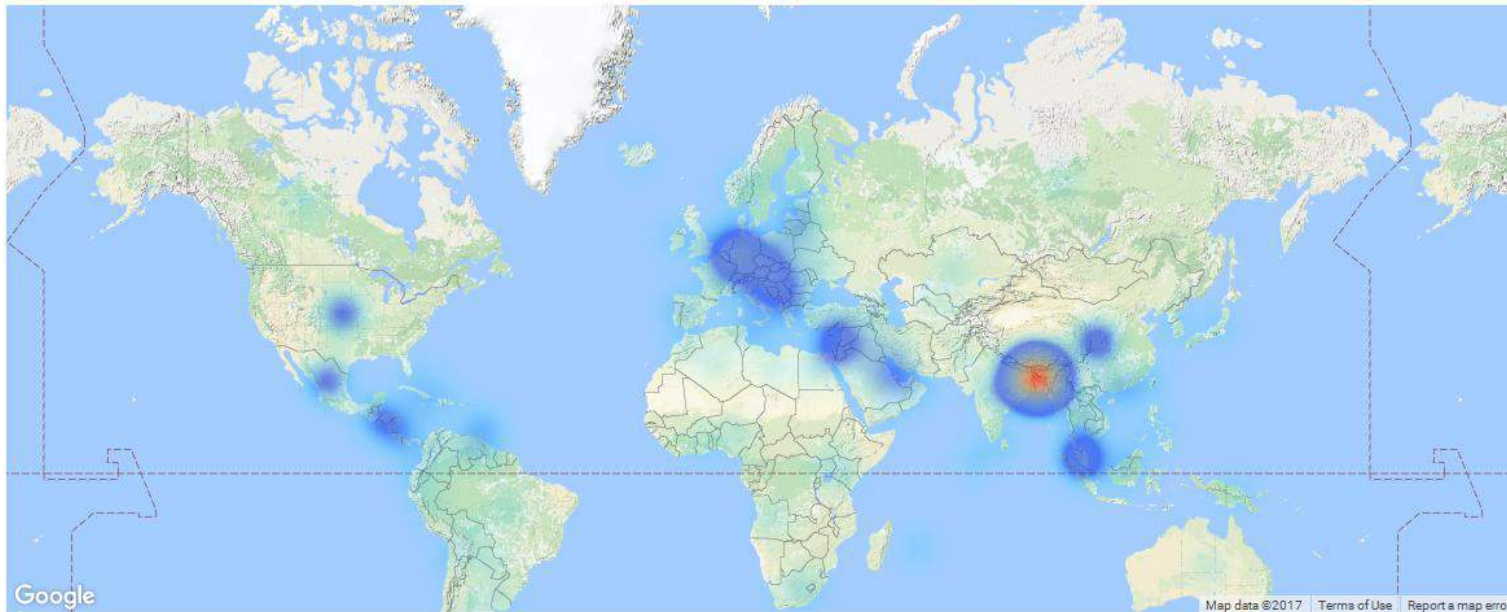
Social hotspots regarding the risk of unfair salaries

Impact category Fair Salary Cut-off 0 % Exclude zero entries ☒

Contribution tree for locations

Location/Process	Amount	Unit
> Bangladesh - BD	0.27988	FS med risk hours
> Malaysia - MY	0.03013	FS med risk hours
> China - CN	0.02598	FS med risk hours
> Germany - DE	0.02453	FS med risk hours
> United States - US	0.02226	FS med risk hours
> Mexico - MX	0.02006	FS med risk hours
> India - IN	0.01317	FS med risk hours
> Egypt - EG	0.00352	FS med risk hours
> Argentina - AR	0.00277	FS med risk hours

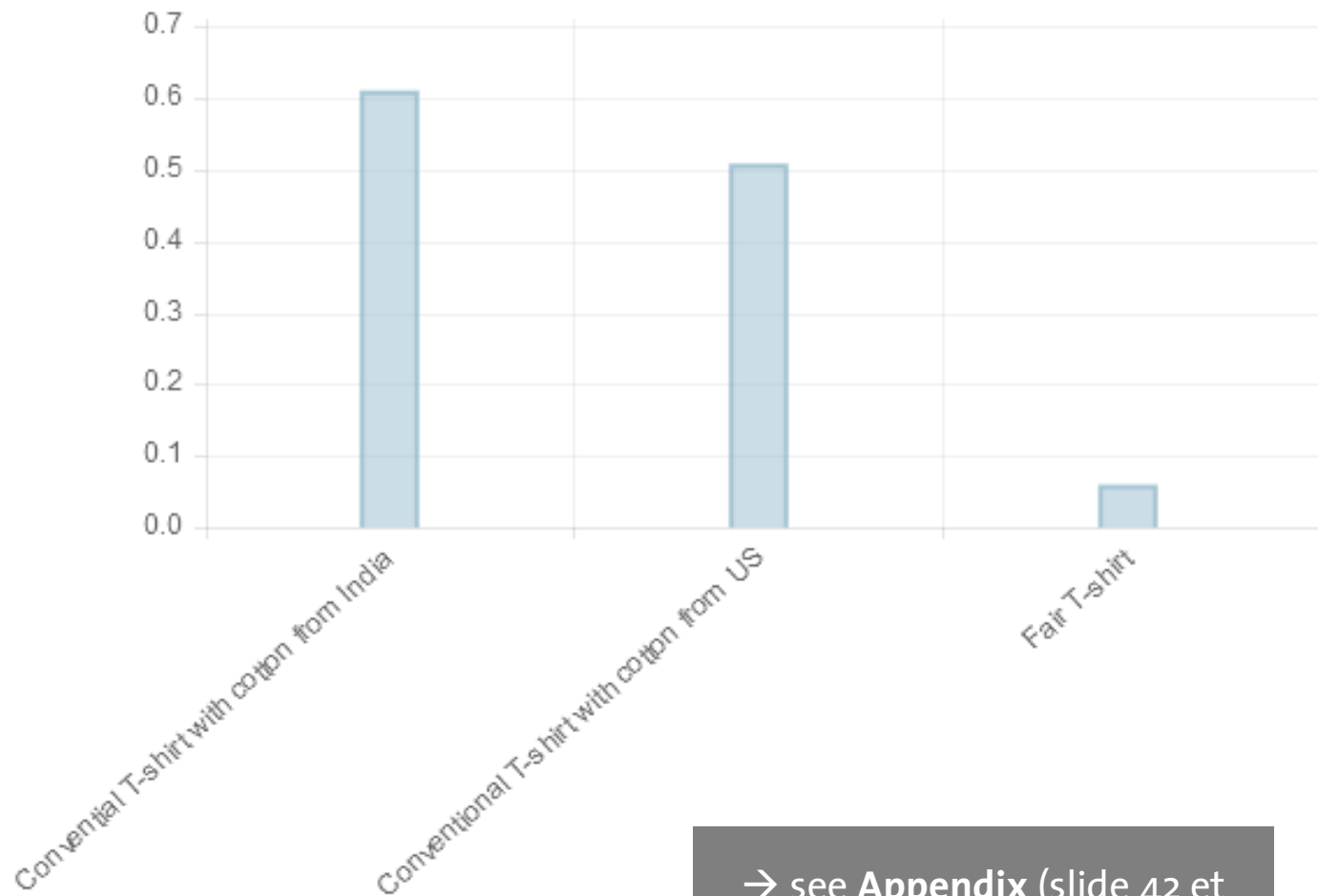
Map (beta)



Scenario 1

Scenario 2:
Fair T-shirt

Comparison of the total risk of Non-fatal accidents



→ see **Appendix** (slide 42 et seqq.) for further comparisons

A horizontal strip of a textile factory, showing rows of spinning spindles. The spindles are arranged in a grid-like pattern, with some showing white thread being spun. The background is a solid green color.

What to do with the results

Benefits of LCA

- Transparent overview of environmental and social impacts over the entire life cycle, including use (and disposal) phase
- Identification of weaknesses and optimization potential of the investigated product
 - Uncover unexpected hotspots
- Efficient way to assess the entire life of a product

What to do with the results

- Compare different options of products and services → for decision making in product development or improvement
- To compare and benchmark suppliers
- As a basis for certification and labelling
- As a basis for CSR
- Marketing

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software / data / know-how

Thank you!

Contact

Franziska Eisfeldt, Franziska Möller
eisfeldt@greendelta.com, moeller@greendelta.com

GreenDelta GmbH
Muellerstrasse 135, 13349 Berlin
www.greendelta.com



Appendix 1: Further comparisons of S-LCA scenarios

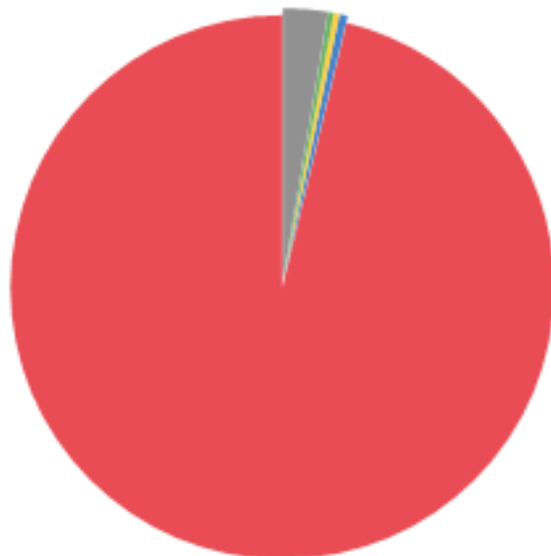
Direct process contributions to the risk of overtime

- Scenario 1: Cotton from US

▼ Direct contributions to impact category results - overview

Impact category

Weekly hours of work per employee



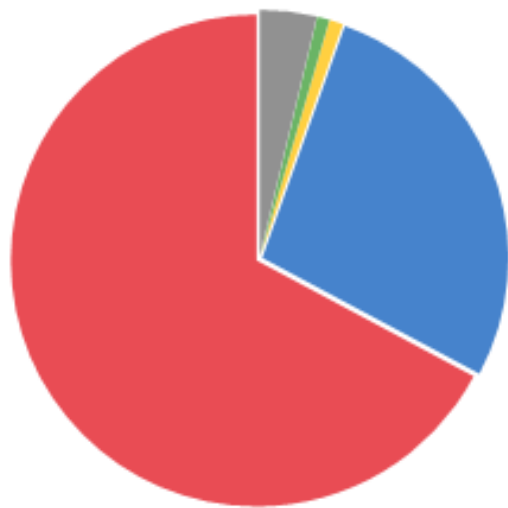
- 1.129 WH med risk hours: Production of T-Shirt - BD
- 5.665E-3 WH med risk hours: Retail of T-Shirt - DE
- 4.039E-3 WH med risk hours: Transport - MY
- 3.917E-3 WH med risk hours: Transport - BD
- 0.031 WH med risk hours: Other

Direct process contributions to the risk of overtime

- Scenario 2: Cotton from India

▼ Direct contributions to impact category results - overview

Impact category Weekly hours of work per employee



- 1.129 WH med risk hours: Production of T-Shirt (Cotton India) - BD
- 0.460 WH med risk hours: Cotton farming and production - IN
- 0.015 WH med risk hours: Cotton textiles - IN
- 0.014 WH med risk hours: Trade - IN
- 0.063 WH med risk hours: Other

Direct process contributions to the risk of overtime

- Scenario 3: “Fair” T-shirt

▼ Direct contributions to impact category results - overview

Impact category Weekly hours of work per employee



- 0.014 WH med risk hours: Production of T-Shirt, fair - BD
- 5.665E-3 WH med risk hours: Retail of T-Shirt, fair - DE
- 4.039E-3 WH med risk hours: Transport - MY
- 3.917E-3 WH med risk hours: Transport - BD
- 0.031 WH med risk hours: Other

Sun burst diagram for the risk of overtime

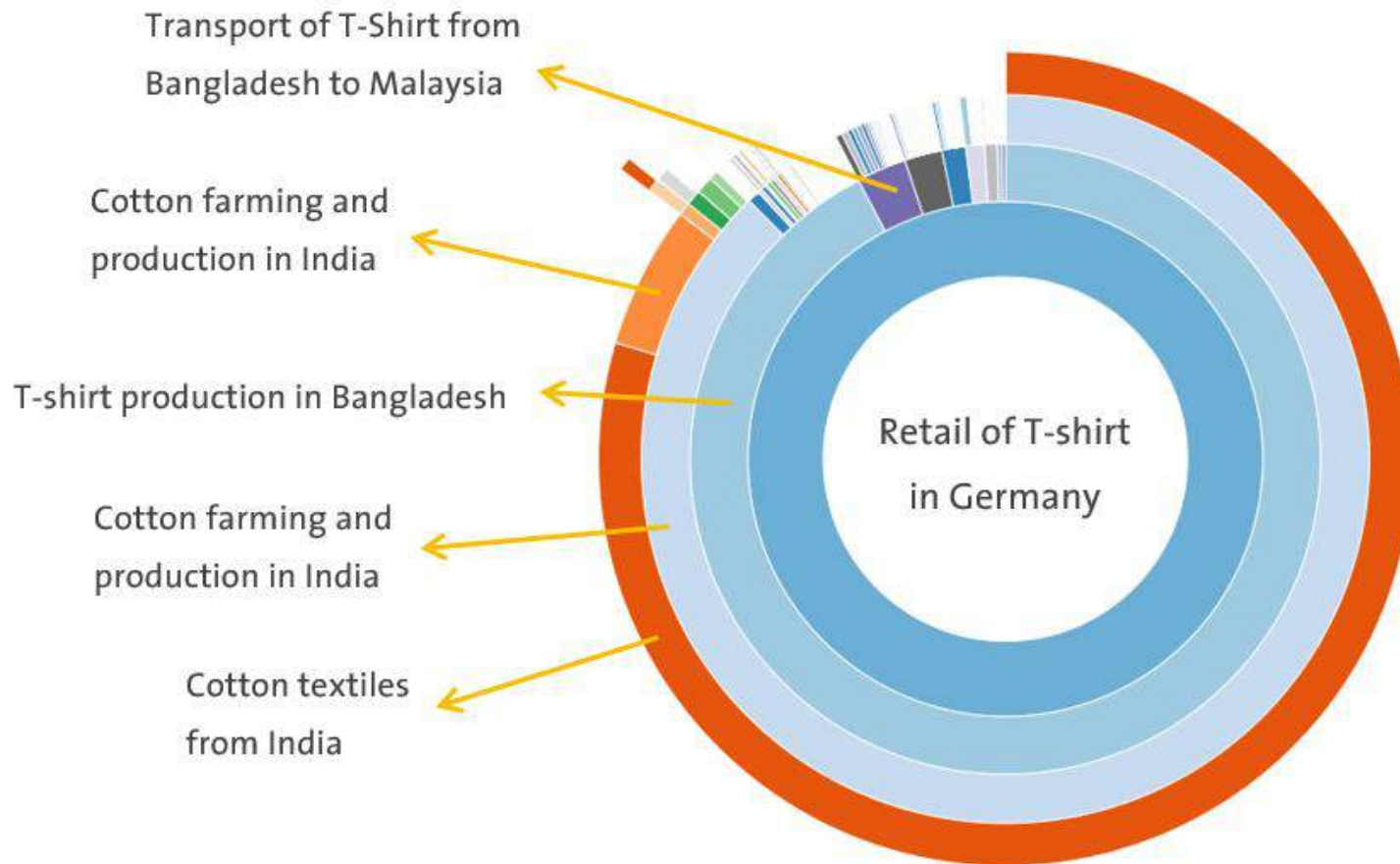
- Scenario 1: Cotton from US



Sun burst diagram for the risk of overtime

- Scenario 2: Cotton from India

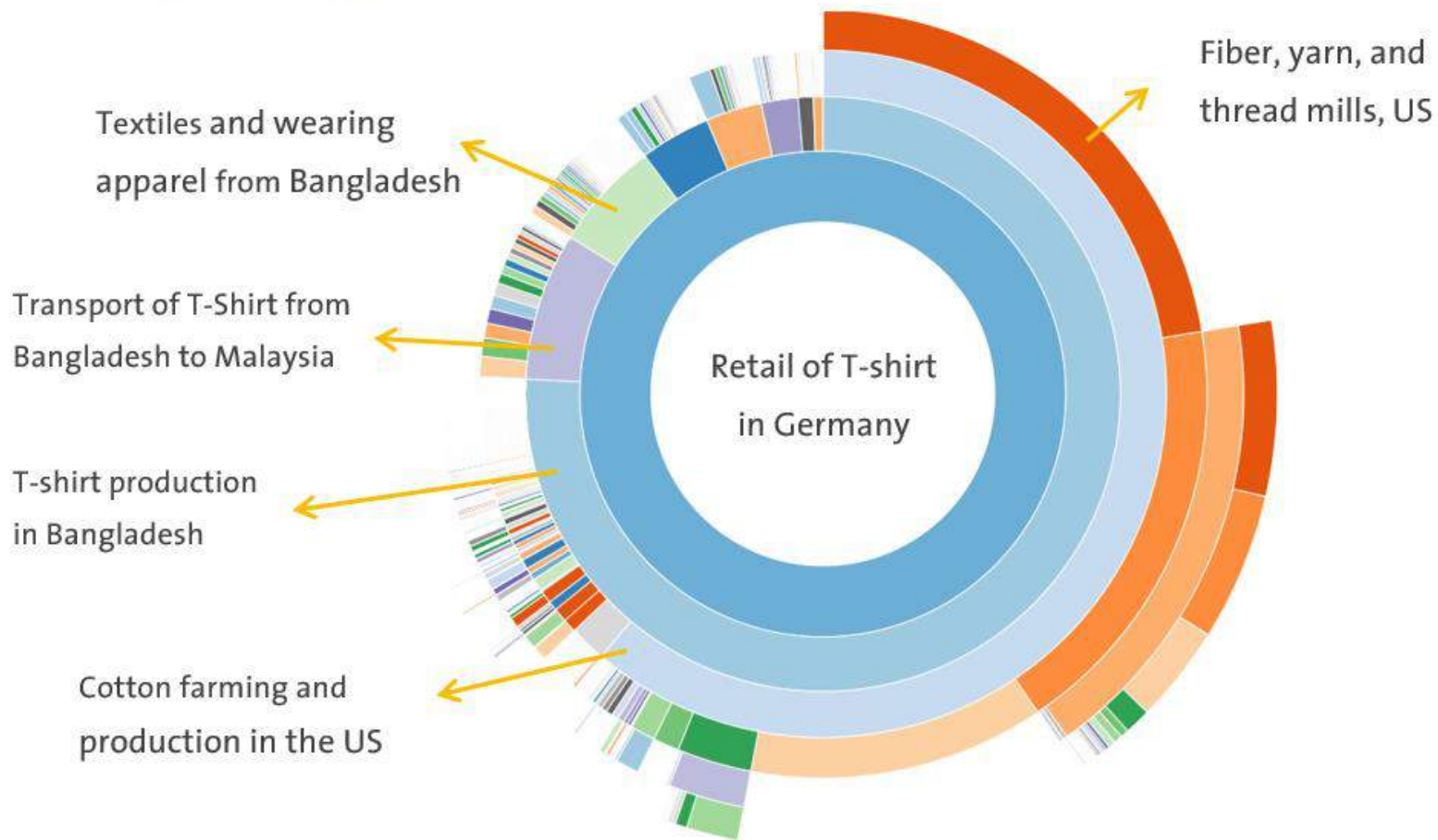
Impact category Weekly hours of work per employee



Sun burst diagram for the risk of overtime

■ Scenario 3: “Fair” T-shirt

● Impact category Weekly hours of work per employee





Appendix 2: Literature used for case study

- Transportation route, weight of T-shirt, prices of components and processes, working conditions in production sites:
Uchatius, W. (2010): *Das Welthemd*. In Zeit Online. <http://www.zeit.de/2010/51/Billige-T-Shirts/seite-2> (last access: 25/01/2017)
- Assumptions from organic cotton production:
Murugesh Babu, K., Selvadass, M. (2013): *Life Cycle Assessment for Cultivation of Conventional and Organic Seed Cotton fibres*. In: International Journal of Research in Environmental Science and Technology. ISSN 2249-9695.
- Cotton yield:
National Cotton Council of America (2016): *Cotton Production Costs and Returns: United States*. <http://www.cotton.org/econ/cropinfo/costsreturns/usa.cfm> (last access: 25/01/2017)
- Electricity consumption of sewing machine:
Stromverbrauch im Haushalt (2016): *Nähmaschinen – Stromverbrauch*. <http://www.stromverbrauch-haushalt.de/naehmaschine-berechnen.html> (last access: 25/01/20017)
- Water consumption of washing machine:
Waschmaschine.net (2017): *Wasserverbrauch einer Waschmaschine*. <http://www.waschmaschine.net/wasserverbrauch/> (last access: 25/01/2017)
- Electricity consumption of washing machine, Number of washing cycles per year:
Stromverbrauch info (2017): *Stromverbrauch von Waschmaschinen* <http://www.stromverbrauchinfo.de/stromverbrauch-waschmaschinen.php> (last access: 25/01/2017)
- Definitions for S-LCA:
Benoit, C. et al. (2009): UNEP/SETAC Life Cycle Initiative: *Guidelines for social life cycle assessment of products*. http://www.unep.fr/shared/publications/pdf/DTIx1164xPA-guidelines_sLCA.pdf (last access: 25/01/2017)
- Wages in Bangladesh, Price breakdown of a T-shirt:
Deutscher Gewerkschaftsbund Bezirk Nord (2014): *Made in Hell. Textilproduktion in Bangladesch*. <http://sh-nordwest.dgb.de/+co++c324b84c-6b1c-11e4-8538-52540023ef1a/#3> (last access: 25/01/2017)
- Wages in Bangladesh:
Clean Clothes Campaign (2013): *Bangladesh Minimum Wage*. <https://cleanclothes.org/livingwage/bangladesh-minimum-wage> (last access: 25/01/2017)
- World map (slide 14): <https://pixabay.com/de/karte-der-welt-internationale-1042847/> (last access: 25/01/2017)